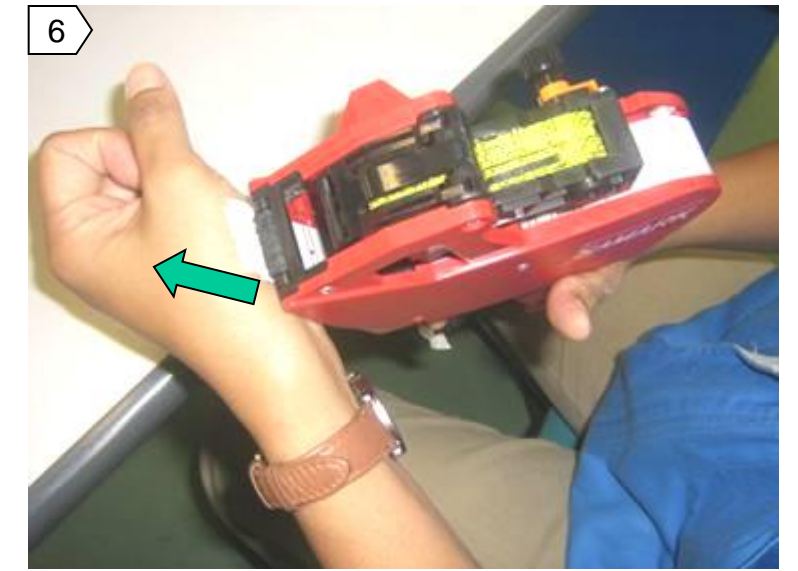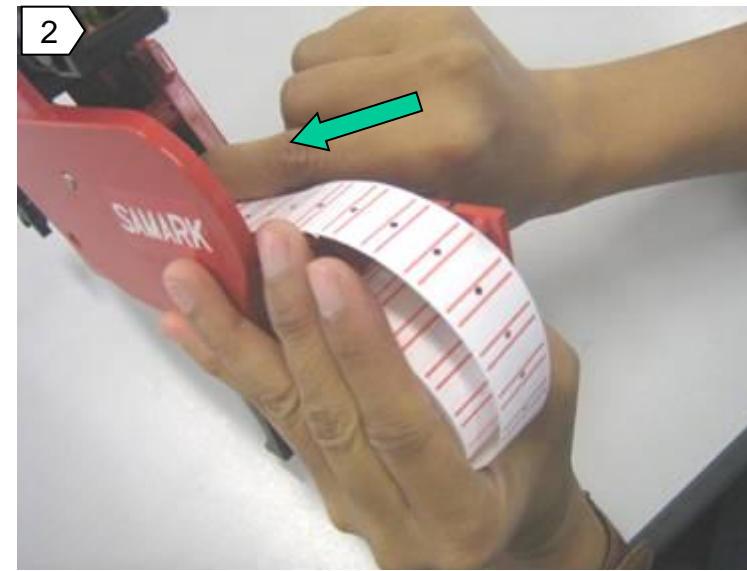# SMM PROCESS FLOWCHART

| INSTALLATION DIAGRAMS | PROCESS INSTRUCTIONS AND PICTURES FLOWCHART |
|---|---|

### ASSEMBLY GUIDELINES

1- Open the Bottom Cover , label holder cover and pull out the Platen.
2- Open the Label holder and place the Label in-side and beware the direction of label.Push the label inside the body.
3- Label will come out from platen and pull out the label
4- Close back the Platen and make few punch to make sure label feeding.
5- Close the bottom cover until the you hear 'click' sound.
6 - Punch for testing



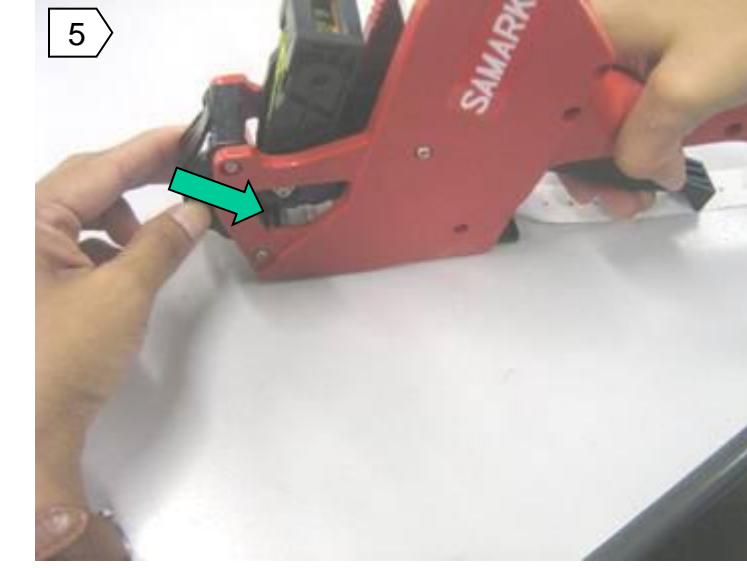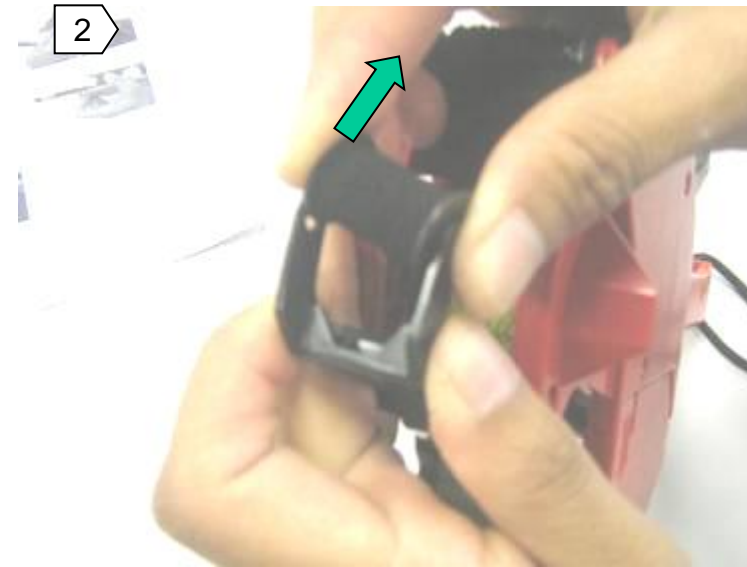| REV | DATE | REASON | TOOL/JIG DETAIL | STANDARD TIME | MODEL | ASSY NAME. | ASSY No. |
|---|---|---|---|---|---|---|---|
| | | | | | | | |
| | | | | DOC. CONT. No. | | ASSY LABEL AND INK CHANGE | 1 |
| | | | | | | | |
| | | | | | | | |

# SMM PROCESS FLOWCHART

| INSTALLATION DIAGRAMS | PROCESS INSTRUCTIONS AND PICTURES FLOWCHART |
|---|---|

**ASSEMBLY GUIDELINES**

1- Pull out the ink roller holder
2- hold the holder and take out the
   ink roller
3- Take the New ink roller and replace
   to the ink roller holder
4- make sure the new ink roller
   assembly at the correct position.
5- Release the ink roller holder.



| REV | DATE | REASON | TOOL/JIG DETAIL | STANDARD TIME | MODEL | ASSY NAME. | ASSY No. |
|---|---|---|---|---|---|---|---|
| | | | | | | READ-OUT PRINT HEAD SUB ASSY | 2 |
| | | | | DOC. CONT. No. | | | |